



# Technical Data Sheet WL74 Instant Gasket

December 2021

## PRODUCT DESCRIPTION

WL74 Instant Gasket is a general-purpose medium-strength gasketing product for use on machined and rigid flanges. An Instant gasket that provides instant pressure resistance and has excellent chemical resistance. The thixotropic formula helps reduce the migration of the sealant after application to the mated surface. Ideal for gearbox sealing, pump flanges, transmission assemblies, cover plates on tanks, camshaft sealing and bearing gaps.

WL58 is part of the Bondloc "Safer Product" range of anaerobic adhesives. The range provides excellent and proven performance with no safety or risk phrases and no hazardous pictograms on the product label.

## GASKET SOLUTIONS

Bondloc Gasket Sealants are single-component pastes/gels that cure at room temperature in the absence of air and when in contact with metal ions. They are used to prevent leakage of fluids or gases by forming an impervious barrier when the seal must remain intact and leak-free and be resistant to fluids and gasses withstanding high temperatures. Bondloc gasketing products are self-forming gaskets that provide a perfect seal between components, with maximum face-to-face contact, eliminating flange face corrosion.

Used to replace conventional methods used in the assembly industry normally using various pre-cut gaskets, O-ring seals and profile packings which seal by compression.

## ANAEROBIC KEY FEATURES

- Single-component – clean and easy to apply
- Do not creep, shrink or block systems
- Can be used on any size of pipe fitting

- Replaces all types of tape and paste sealants
- The seal resists vibration and shock loads
- Protect mated threaded areas against corrosion and galling.

## TECHNICAL FEATURES

Base technology	Dimethacrylate ester
Colour	Orange (UV Positive)
Cure	Anaerobic
Viscosity Brookfield Sp7@20rpm@25°C	5,000 – 20,000 cps
Cure speed without Activator	45 minutes @ 22°C
Cure speed with Activator	<10 minutes @ 22°C
Shelf Life	12 months @ 22°C
Specific Gravity ASTM D1475-13 (2020)	1.10
Temperature Range	-55°C to +150°C

## TEST PERFORMANCE

Full Cure Time	24 hours @ 22°C
Breakaway Strength – ISO 4587	<8.5N/mm <sup>2</sup>

## TEST CRITERIA

The performance data reported above was measured according to ISO 4587 using M10 mild steel bolts and cured 24 hours at 22°C (71.6°F) before testing.

## PACKAGING FORMAT

Bottles.....50ml, 250ml

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### INSTRUCTIONS FOR USE

- Clean surfaces to be bonded with B7063 Solvent Cleaner and allow to dry
- Apply adhesive to the threads, apply sufficient adhesive to fill the voids and then assemble and tighten as required
- When the cure speed is slow use B7649 Anaerobic activator for increased cure and set times.

### LIMITATIONS

- This product is not recommended for use in pure oxygen and/or oxygen-rich systems and should not be selected as a sealant for chlorine or other strong oxidizing materials. Material removed from containers may be contaminated during use. Do not return the product to the original container. Bondloc UK Ltd will not assume responsibility for product that has been contaminated or stored under conditions other than those previously indicated. If additional information is required, please contact our office, and report the problem
- Anaerobic products are not normally recommended for use on plastics (particularly thermoplastic materials where stress cracking of the plastic could result). Users are recommended to confirm compatibility of the product with such substrates.

### STORAGE

Store product in the unopened container in a dry area out of direct sunlight. Storage below 7°C or greater than 28°C can adversely affect product performance. If stored properly, this product has a shelf life of 12 months.

### HEALTH & SAFETY

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This technical information sheet does not constitute a Safety Data Sheet (SDS). Before using this product ensure you have read and fully understood this products SDS.

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