



Technical Data Sheet

B159 Trim Fix

PRODUCT DESCRIPTION

A high temperature contact spray adhesive; constructed from a blend of synthetic rubber and resins with good adhesion and high bonding strength, designed for use on a wide variety of substrates.

APPLICATIONS

Bondloc B159 can be used for general purpose repair work and applications such as fixing hard PVC skirting, capping, coving. Can be used on most common construction materials e.g. wood, rubber, foam, fabrics, concrete. For use in a variety of industries such as furniture, laminating, woodworking, caravan, upholstery and construction.

INSTRUCTIONS FOR USE

- Ensure surfaces to be bonded are clean, dry and free from dust, grease and any other loose material or contaminants.
- Apply a uniform generous coat of adhesive, ensuring 80-100% coverage of both surfaces, paying particular attention to the edges.
- Leave the adhesive for approximately 10 minutes to tack up. When the adhesive is touch dry bring the 2 surfaces together.
- An aggressive bond will immediately form
- Apply a uniform pressure over the work piece. Full bond strength will develop over 24 hours.
- On porous surfaces, it may be necessary to apply a second coat.

Note: This is a contact adhesive and forms its bond by sticking to itself, so there must be sufficient adhesive for this to happen.

TECHNICAL FEATURES

Colour	Yellow/brown/clear
Temperature Resistance	Up to 120°C
Temperature Application	15°C - 27°C Designed for use at Ambient temperature
Specific Gravity	0.806 +/- 0.02
Viscosity	Medium Viscosity Liquid
Non-Volatiles % m/m	30%
Active content % m/m as supplied	50 - 70
Flammability, as supplied	Extremely flammable
Flash Point	-20°C
Composition Data, as supplied	Solution of synthetic rubber and resin in hydrocarbon solvents and dimethyl ether propellant

USEFUL NOTES

- Ease of use
- Heat resistant up to 120°C
- Variable discharge rates
- Long open time for accurate positioning
- Fast drying
- High bond strength
- DO NOT USE on plasticized PVC – plasticizer migration may result
- DO NOT USE on Polyethylene or Polypropylene

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STORAGE

Store in unopened cartridges, in dry conditions at a temperature of 15 - 27°C. All information on temperature and timings represent normal working conditions and is provided as a guideline only. However, please contact Bondloc for advice if you wish to operate outside of these parameters.

HEALTH & SAFETY

This technical information sheet does not constitute a Safety Data Sheet (SDS). Before using this product ensure you have read and fully understood this products SDS

PACKAGING FORMAT

Pack Size.....500ml, 17L

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