



# Technical Data Sheet

## Bondloc B7649 Anaerobic Activator

### PRODUCT DESCRIPTION

B7649 speeds cure of all anaerobic fluids and pastes and extends cure through volume. B7649 helps fixture time and reduces ultimate cure time. Use B7649 when materials are inactive (plastics or passivated metals) or where temperature is under 15°C.

### APPLICATIONS

- Activates anaerobic adhesives.
- Accelerates cure time.
- Recommended for passive metals or inert surfaces.

### INSTRUCTIONS FOR USE

Spray or brush activator onto either both or one surface. It may be necessary to treat both surfaces in the case of big gaps or where more activity is required. In the case of B7649, allow solvent to evaporate and dry. Parts should be bonded as soon as possible, but activators kept in clean conditions will last up to 30 days. Next assemble by applying adhesive to one or

both surfaces and apply firm pressure for 30 - 40 seconds without movement. Parts will have a handling strength usually within 20 - 30 minutes, but full strength can take up to 12 - 24 hours depending on conditions and metals activity.

### TECHNICAL FEATURES

Solvent	Heptane Based
Evaporation	60 seconds
Flammability	Flammable

### HEALTH & SAFETY

This technical information sheet does not constitute a Safety Data Sheet (SDS). Before using this product ensure you have read and fully understood this products SDS.

### PACKAGING FORMAT

Aerosol Can.....200ml

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Bondloc UK Ltd.  
 Units 1 & 2  
 Bewdley Business Park  
 Bewdley, Worcestershire  
 DY12 2TZ, UK

+44 (0) 1299 269 269  
 sales@bondloc.co.uk

