

# Technical Data Sheet

# Bondloc RTVNC Neutral Cure Silicone

# PRODUCT DESCRIPTION

RTVNC Silicone is a single component, low modulus, oxime curing silicone sealant/adhesive.

# **APPLICATIONS**

RTVNC Silicone can be used on all glazing and industrial work along with common building and construction joints. RTVNC Silicone can be used on a wide variety of substrates including metal, wood, painted metals, glass, PVC, Polycarbonate, Polyacrylate and many others. RTVNC Silicone conforms to BS 5889 type A.

# **USEFUL NOTES**

Benefits joint movement of up to 25%, temperature resistance of -40°C to +180°C, UV resistant, stays permanently elastic after curing, adheres to most surfaces and is easy to use.

# INSTRUCTIONS FOR USE

Ensure that surfaces to be bonded are clean and free from grease, dirt, dust and any other contamination. Glass, metal and aluminium should be cleaned with Bondloc B7063 Solvent Cleaner/Thinner for best adhesion. Cut the tip of the cartridge taking care not to damage the thread and affix nozzle to the cartridge. Cut nozzle at 45° leaving an opening slightly larger than the gap to be filled. Apply using a standard sealant gun using firm even pressure to achieve the desired bead width. To ensure a proper bond smooth the sealant with a spatula or similar tool. Smooth within 15 minutes of application. Allow bond to fully cure.

# **TECHNICAL FEATURES**

Chemical Base	Oxime
Curing system	Moisture cure
Colour	Clear, White, Black, Grey
Appearance	Paste
Shrinkage (DIN 52451)	None
Specific Gravity	0.99 ±0.04g/cm³
Skinning Time	5 mins @ 20°C
Elastical Recovery	>80°C
Elasticity Modulus 100%	0.30 N/mm2
Maximum Tension	1.30 N/mm2
Cleaning Solvent	White spirit
Application Temp	-40 to +180°C

# TYPICAL BOND/SEAL CHARACTERISTICS

Movement Accommodation	25%
Temperature Resistance	-40°C to 180°C
Hardness Shore A	21 ± 5
Elongation at Break	800%

# **RECOMMENDATION FOR JOINTS**

Minimum Joint Depth	4mm
Maximum Joint Depth	30mm
Joint Ratio	Max. Depth 50% of Joint width
Coverage	10 linear meters 9mm x 9mm joint

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# **STORAGE**

Stored between +5°C and +25°C Bondloc RTVNC Silicone will retain its properties for 18 months.

#### **HEALTH & SAFETY**

This technical information sheet does not constitute a Safety Data Sheet (SDS). Before using this product ensure you have read and fully understood this products SDS.

# **PACKAGING FORMAT**

Cartridge......80ml, 310ml

# PRODUCT DISCLAIMER

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